

Hole Cutting Instructions

Preferred Method for Cutting Holes in CDR Enclosures:

Wood Cutting Hole Saw

1. Drill a 7/8" pilot hole with a carbide tipped drill.
2. Drill hole using a hole saw. A diamond tipped hole saw will be able to cut more holes than a regular hole saw.
 - This is the preferred method from engineering.
 - Estimated drilling time is 15 – 20 seconds
 - Holes cut in the enclosure should not exceed more than 25% of the area of each sidewall and should not be cut into a structural reinforcing rib, corner, or box lip.